

Shaping the Future of Vacuum Technology Education WORKSHOP #4: STUDENT PERSPECTIVE



JANUARY 29, 2021

This work was made possible in part by a grant from the **National Science Foundation** (ATE DUE #1700624)



N	Normandale
	COMMUNITY COLLEGE

Workshop Series Timeline

Session 1

Assignment 1 – Gap Analysis

Session 2

Assignment 2 – Gap Analysis

Session 3

• December 11, 2020

• October 30, 2020

• September 24, 2020

• Due back October 8

Due back November 13

Assignment 3 – Q&A • Due 2 weeks after session 3

Session 4 – Student Panel

Prep for Session 5

Session 5 – Wrap Up

Final Report

1 week before session 5

• Jan 29, 2021, 1-2pm CT

• March 26, 2021

• Early April 2021



Thank you, NSF

This work was made possible in part by a grant from the National Science Foundation (ATE DUE #1700624).



Any opinions, findings, and conclusions or recommendations expressed in this material are those of the author(s) and do not necessarily reflect the views of the National Science Foundation.



Thank you, Normandale







With gratitude for the support of the administration of Normandale **Community College and** the DELIVER Project team.



Cary Komoto, Dean Science, Technology, Engineering, and Math Division

Workshop Organizers

Nancy Louwagie **Bob Bailey** Sarah Holsted





Nancy Louwagie, PI; Program Chair, Intro to Vac Tec Tom Johnson, Co-PI; VACT Instructor **Dr. Ruth Robinson**, Co-PI; CHEM faculty, VACT instructor John Lasswell, Sr. Personnel; VACT Instructor Dr. Angela Foudray, Sr. Personnel; PHYS, ENGR, VACT Instructor

Rand Whillock, Sr. Personnel; VACT Automation Instructor Steve Osell, Lab Assistant



Cindy Zoul, Grants Development Specialist Tim Lapanne, Kim Klein, Student Services **Bob Bailey**, External Evaluator, Outcomes Consulting Services Sarah Holsted, Communications Specialist

DELIVER Project Team @ Normandale



Technology Orientation





Workshop Series Agenda and Objectives

Past

- Provide history and context
- REVAMP and DELIVER
 Projects at Normandale
 - Results
 - Impact

Present

- Map the current state of vacuum technology in the U.S.
 - Identification of gaps
 - Industry perspective
 - Student perspective
 - Demonstrations of current practice

Future

- Plan for growing and sustaining the program
- Identification of opportunities and needs
- Identification of sectors
- Brainstorm



Present: Map the current state of vacuum technology education in the U.S.

- Assignment 1: Gap Analysis on Vacuum Tech Education
- Session 2: Develop Issue Trees
- Session 3: Review Issue Tree Summary
- Session 4: Student panel discussion
- Session 5: Develop Solution Tree
- Spring 2020: Industry survey
- Session 2: Society of Vacuum Coaters presentation
- Session 3: Review report from industry survey; Industry and R&D panel discussion
- Perspective Assignment 3: Complete Q&A, writing assignment

Demo of Current Practice

Identify

Gaps

Industry

- Session 1: Overview of Anywhere Technical Education Classroom & Foundations of Vacuum Tech (VACT 1010)
- Session 2: Intro to Vac Tech (VACT 1292) & Rough Vacuum Equipment Trainer system
- Session 3: Thin Film Deposition (VACT 2297) & Remotely operated deposition system
- Session 4: Vacuum Analysis & Troubleshooting (VACT 2293) & High Vacuum Equipment Trainer system

Vac Tech Program History



NORMANDALE

COMMUNITY COLLEGE



Distance Education and Learning in Vacuum Technology for Employment (DELIVER) NSF DUE #1700624





Reach of Vac Tech Program since 2014

State # Enrolled MI 2 FL 3 OR 3 WI 4 NY 7 PA 8 NI 9 TX 29 UT 55 CA 90 MN 165 raditional 192 Student / Inknown Ministion 192		
MI 2 FL 3 OR 3 OR 3 WI 4 NY 7 PA 8 NI 9 TX 29 UT 55 CA 90 MN 165 raditional 192 Student / Jnknown AK 29	State	# Enrolled
FL 3 OR 3 WI 4 NY 7 PA 8 NI 9 TX 29 UT 55 CA 90 MN 165 aditional 192 ffiliation 192	MI	2
OR 3 WI 4 NY 7 PA 8 NI 9 TX 29 UT 55 CA 90 MN 165 raditional 192 TX 29 MN 165 raditional 192 Brudent / NK Mknown AK Graditional 192	FL	3
WI4NY7PA8NI9TX29UT55CA90MN165aditional ffiliation192	OR	3
NY 7 PA 8 NI 9 TX 29 UT 555 CA 90 MN 165 raditional 192 Student / Inknown ffiliation	WI	4
PA 8 NI 9 TX 29 UT 55 CA 90 MN 165 raditional Student / Unknown offiliation 192	NY	7
NI 9 TX 29 UT 55 CA 90 MN 165 raditional 192 Student / Unknown Affiliation TX	PA	8
TX29UT55CA90MN165Traditional192Student / Unknown AffiliationTXAffiliationAK	NI	9
UT 55 CA 90 MN 165 raditional 192 Student / Unknown Affiliation	ТХ	29
CA 90 MN 165 raditional 192 Student / Image: Construction of the second s	UT	55
MN 165 raditional 192 Student / Inknown ffiliation	CA	90
TX IA Student / Inknown Affiliation	MN	165
Affiliation 29	raditional Student /	192
	ffiliation	

9



Partners: Industry, Academic, Professional Society





Shaping the Future of Vacuum Technology Education WORKSHOP #4:



STUDENT PERSPECTIVE Practical Application of Vacuum Technology Theory -Vacuum Analysis & Troubleshooting (VACT 2293) This work was made possible in part by a grant from the National Science Foundation (ATE DUE #1700624)





General Format of VACT 2293 Classes

~	Logistics	Attendance Announcements Administrative Tasks
	Safety Conversation	Brief overview of OSHA General Industry Vacuum Technology focused wherever possible
?	Questions Since Last Time	Homework Review Exam Review & Discussion "Stuff I Saw at Work…" discussion
	Lab Experience Related to the Class Session Theme	Hands On – as much as possible Remote Control – Lesker 36, Automated HVET Demonstrations & Examples
*	Class Session Theme Discussion	Equipment significance, features, & functionality Operation & Maintenance Safety - Hazards, exposures, risk "It's the same thing you will see on the job"



2293 Class Themes Spring 2021

- 1. Introduction to High Vacuum Operations
- 2. Relevant Physical Concepts
- 3. Gas Load & Vapor Pressure
- 4. Considerations in System Design
- 5. Problem Solving and Troubleshooting
- 6. Pressure Measurement under Vacuum Conditions
- 7. Turbo & Molecular Drag Pumps
- 8. Rough Pumps/Diffusion Pumps

- 9. Cryogenic Pumps
- 10. Using Multiple Pumps/Vacuum Hardware
- 11. Residual Gas Analysis
- 12. Leak Detection
- 13. Plasma & Pressure Control
- 14. Plasma & Vacuum Coating
- 15. Ultra High Vacuum
- 16. Web Handling



Primary Teaching Tool: High Vacuum Education Trainer (HVET)



Components

- •VC Vacuum Chamber
- •V1 Roughing Valve
- •P1 Roughing Pump
- •G1 Roughing Gauge
- •V2 Venting Valve
- •V3 High Vac Valve
- •V4 Foreline Valve
- •P2 High Vac Pump
- •G2 High Vac Gauge
- •Not Shown:
 - -Butterfly Valve
 - -Mass Flow Controller
 - -LabJack Interface Device



Other Lab Tools & Equipment

- •Lesker NANO 36 Thin Film Coater
- •Rough Vacuum Trainer (RVET)
- •Sputter Coater
- •Evaporative Coater
- •Cryogenic Pumping System
- •lon pump

- •Leak Detectors
- •Residual Gas Analyzers
- "Show & Tell" artifacts
- •Small Library
- •Danielson articles
- •Soon...
 - -Automated HVET
 - -Automated RVET







Last but not Least...





Q&A Break





Shaping the Future of Vacuum Technology Education WORKSHOP #4:

STUDENT PERSPECTIVE



The State of Vacuum Technology: Applied Learning

JANUARY 29, 2021

This work was made possible in part by a grant from the **National Science Foundation** (ATE DUE #1700624)







Anthony Lopez, Texas Fall 2018 - Spr 2020 Vac Tech Certificate

Workshop 4 Panelists



Antonio Correa Barrios, California Sum 2017– Spring 2018 Vac Tech Certificate

Patrick Perez, California Fall 2017 – Fall 2018 Vac Tech Certificate



Bob Bailey – Panel Moderator

External Evaluator, Project DELIVER Outcomes Consulting Services Virginia **Jesse Sietsema**, Minnesota Spr 2015 – Spr 2016 A.A.S. Vacuum & Thin Film Technology

Phuong Phan, Minnesota Spr 2017 – Spr 2018 Vac Tech Certificate

SEAGATE

Zachery Bailey, Minnesota Sum 2018 – Spr 2020 A.A.S. Vacuum & Thin Film Technology



Assignment

Solution Tree



Next Steps

- <u>Today</u>: Complete the end-of-workshop survey: <u>https://www.surveymonkey.com/r/2ZJQ8YR</u>
- <u>Next week</u>: Expect an e-mail from Normandale with
 - Link to end-of-workshop survey
 - Attachment: Assignment 4
 - Attachment: Instructions for application for stipend
 - Link to workshop website at Normandale
 https://www.normandale.edu/departments/stem-and-education/vacuum-and-thin-film-technology/shaping-the-future-of-vacuum-technology-education
- <u>Session 5 Friday, March 26 1 2:30 pm</u>





NSF Acknowledgement



This work was made possible in part by a grant from the National Science Foundation (ATE DUE #1700624).

Any opinions, findings, and conclusions or recommendations expressed in this material are those of the author(s) and do not necessarily reflect the views of the National Science Foundation.



Shaping the Future of Vacuum Technology Education **WORKSHOP #5:** WRAP-UP!



THANK YOU!!!

MARCH 26, 2021

This work was made possible in part by a grant from the **National Science Foundation** (ATE DUE #1700624)

